



## SECTION 07 4200 EXTERIOR FACADE PANELS

### PART 1. GENERAL

#### 1.1 GENERAL PROVISIONS

- A. Attention is directed to the CONTRACT AND GENERAL CONDITIONS and all Sections within DIVISION 01 - GENERAL REQUIREMENTS which are hereby made a part of this Section of the Specifications.

#### 1.2 DESCRIPTION OF WORK

- A. Work Included: Provide labor, materials and equipment necessary to complete the work of this Section, including but not limited to the following:
1. Exterior ultracompact surface panels and attachment system as required for a complete drained and back-ventilated rainscreen system for the following applications:
    - a. Wall panels.
    - b. Storefront panels.
- B. Related Work: Coordinate with the following items which are specified in other sections:
1. Section 06 16 00 - SHEATHING for sheathing behind facade system.
  2. Section 07 27 00 - AIR BARRIERS for air barrier behind facade system.
  3. Section 07 62 00 - SHEET METAL FLASHING AND TRIM for copings, flashings, and other sheet metal work not part of facade assemblies.

#### 1.3 SUBMITTALS

- A. Product Data: Include manufacturer's product specifications, standard details, test results, and general recommendations, as applicable to materials and finishes for each component and for total system assemblies.
- B. Shop Drawings: Show layouts of all wall surfaces, details of corner conditions, joints, system profiles, supports, anchorages, trim, flashings, closures, and special details.
1. Include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation. Certify system meets wind load and structural loads required by Code in the jurisdiction of the project.
  2. Include details indicating relationship with adjacent construction.
- C. Verification Samples: Submit two 4x4 inch samples of each color selected.
- D. Fabricator Certification: Fabricator Training Certificate provided by panel manufacturer
- E. Installer Qualifications: Documentation that installer is acceptable to panel manufacturer.
- F. Sustainable Design Submittals: Manufacturer's documentation of GEI GREENGUARD and ISO 14001 certification.
- G. Extra Stock Materials: Furnish 2% extra stock materials for each primary size of panel. Label, wrap and store where directed.

#### 1.4 QUALITY ASSURANCE

- A. Manufacturing Facility: ISO 9001
- B. Installer Qualifications: Engage an experienced installer acceptable to the ultracompact surface panel manufacturer who has completed wall system projects similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.
- C. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in the jurisdiction where the Project is located and who is experienced in providing engineering services of the kind indicated.
- D. Mockups: Provide an in-place mock-up of wall system at location on the building acceptable to the Architect. Accepted mock-up may remain in place.
1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.



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E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01. Review methods and procedures related to wall assemblies.

1. Meet with installers whose work interfaces with or affects panels, including installers of doors, windows, and louvers.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review flashings, special details, wall penetrations, openings, terminations, and condition of other construction.
6. Review temporary protection requirements during and after installation.
7. Review procedures for repair of panels damaged after installation.
8. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with manufacturer's requirements for packaging, delivery, storage and handling. Use stable, flat pallets that are at least the same dimension as the sheets. Deliver panels in undamaged condition.
- B. Exercise care in unloading, storing, and erecting wall system to prevent bending, twisting, and surface damage.

### 1.6 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of wall system to be performed according to manufacturers' written instructions and warranty requirements.
- B. Field Measurements: Take field measurements before fabrication to the greatest extent practical. Coordinate fabrication schedule with construction so that work can be performed as quickly as possible without delays due to fabrication and delivery.

### 1.7 WARRANTY

- A. Warranty: Provide manufacturer's 25 year standard limited warranty.

## PART 2. PRODUCTS

### 2.1 EXTERIOR PANELS

A. Ultracompact Surfacing Sheet: Dekton by Cosentino USA; Tel 281-494-7277, [www.dekton.com](http://www.dekton.com). No substitutions.

1. Composition: Flat slabs of selected materials utilizing 25,000 ton press and sinterized particle technology (TSP), fabricated with applied mesh backing.
2. Dekton Collection: Solid.
3. Dekton Collection: Natural.
4. Dekton Collection: Tech.
5. Color: As selected from manufacturer's full color range.
6. Color: Custom color as selected.
7. Thickness: 8 mm (0.31 inches).
8. Thickness: 12 mm (0.47 inches).
9. Thickness: 20 mm (0.78 inches).
10. Sustainable Design Certifications: ISO 14001, GEI GREENGUARD Gold Certified.
11. Fire Performance:
  - a. Non-Combustible: per ASTM E-136
  - b. Flame Spread: N/A – non-combustible.
  - c. Smoke Development: N/A – non-combustible.
  - d. Ignition Temperature: N/A – non-combustible.
  - e. Burning Classification: N/A – non-combustible.



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f. No Degradation: ASTM E119.

g. NFPA 285: As non-combustible, tested as part of an assembly when combustible materials are present, where required by code. Meets performance requirements for multi-story construction. When required for compliance with local building codes, the wall cladding assembly shall not ignite when exposed to a radiant heat energy source, NFPA 268.

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**SILESTONE**  
ANNIVERSARY  
25YEARWARRANTY

Silestone Quartz

Dekton Ultracompact

Sopos Granite



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#### 12. Physical Characteristics:

- a. Moisture Expansion: 0.02 percent average, tested to ASTM C370.
- b. Breaking Strength: 3963 lbf average, tested to ASTM C648.
- c. Flexural Strength: 10,828 psi average, tested to ASTM C674.
- d. Water Absorption: 0.03 percent average, tested to ASTM C373.
- e. Static Coefficient of Friction (slip resistance): 0.80 dry and 0.66 wet, tested to ASTM C1028.
- f. Wet Dynamic Coefficient of Friction (DCOF): 0.57 average, tested to ANSI A137.1.
- g. Resistance to Wear: 182.2 average wear index, tested to ASTM C501.
- h. Thermal Shock Resistance: No defects, tested to ASTM C484.
- i. Bond Strength: 423 psi average, tested to ASTM C482.
- j. Specific Absorption and Gravity, tested to ASTM C97/C97M: Average percent of absorption per weight 0.02 percent; average density 156 pounds per cubic foot.
- k. Breaking Module, tested to ASTM C99/C99M: Average dry breaking strength 8128 PSI; average wet breaking strength: 7490 PSI.
- l. Flexural Strength, tested to ASTM C880: Average dry flexural strength 6840 PSI; average wet flexural strength 6205 PSI.
- m. Resistance to Compression, tested to ASTM C170/C170M: Average dry compression 34,409 PSI; average wet compression 17,823 PSI.
- n. Resistance to Abrasion, tested to ASTM C1353/C1353M: 349 average abrasion index.
- o. Resistance to Chemical Substances; tested to ASTM C650: Per manufacturer's published data.
- p. Humidity Resistance: No formation of blisters when subjected to condensing water fog at 100% relative humidity and 100 degree F (38 degree C) for 3000 hours, ASTM D 2247.
- q. Salt Spray Resistance: At the completion of a 300 hour ASTM B117 test, results indicate no deleterious effects as defined by the test standard..
- r. Weather Exposure: Minimum 5000 hours in Q-Sun Accelerated Weathering Type Weatherometer using cycle of 90 minutes light and 30 minutes diminished light and demineralized water with a maximum color change of 1 Delta E units from original color

B. Mounting System: Designed to withstand structural loading due to wind load and the dead load of the panel. Provide in conjunction with design of a drained and back ventilated rainscreen assembly, consistent with material properties of panel as provided by manufacturer.

C. Panel Clip Anchor: Tested to meet applicable pull-out strength values.

D. Exposed Trim: Extruded aluminum trim as indicated on the Drawings:

- 1. Finish: Clear anodized aluminum.
- 2. Finish: Color anodized aluminum.
- 3. Finish: 2-coat fluoropolymer finish, 70% resin.
- 4. Finish: 3-coat fluoropolymer finish, 70% resin.
- 5. Color: As selected by Architect.

#### 2.2 FABRICATION

A. Fabrication: Comply with manufacturer's standard guidelines.

B. Panel Dimensions: Fabricate panels under controlled shop conditions to the greatest extent practical. Field fabrication shall be minimized.

C. Appearance: Panel lines, breaks, and angles shall be true.

## PART 3. EXECUTION

#### 3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements indicated for conditions affecting performance of the wall system.

B. Surfaces to receive panels shall be even, smooth, dry, and free from defects detrimental to the installation of the panel system. Notify Contractor in writing of conditions detrimental to

proper and timely completion of the work.

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C. Confirm load bearing wall surface is plumb and level, with no deviations greater than 1/4 inch (6 mm) in 20 feet (6096 mm).

D. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding. Do not proceed with installation until unsatisfactory conditions have been corrected

### 3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions

### 3.3 INSTALLATION

A. Install panels and sub-frame system in accordance with manufacturer's guidelines and approved submittals.

B. Install panels plumb and level and accurately spaced in accordance with manufacturer's recommendations and approved submittals and drawings.

C. Anchor panels and sub-framing securely per engineering recommendations and in accordance with approved shop drawings to allow for necessary movement and structural support.

D. Do not install panels or component parts which are observed to be defective or damaged including, but not limited to: warped, bowed, abraded, scratched, and broken members.

E. Do not cut or trim component parts during installation in a manner that would damage the finish, decrease the strength, or result in visual imperfection or a failure in performance. Return component parts with require alteration to the shop for re-fabrication or replacement.

F. Install corner profiles and trim with fasteners appropriate for use with adjoining construction as indicated on the Contract Drawings and as recommended by manufacturer.

### 3.4 ADJUSTING AND CLEANING

A. Remove masking and panel protection as soon as practical after installation.

B. Adjust final panel installation so that all joints are true and even throughout the installation. Panels out of plane shall be adjusted with the surrounding panels to minimize any imperfection.

C. Repair panels with minor damage. Remove and replace panels damaged beyond repair as a direct result of the panel installation.

D. Clean finished surfaces as recommended by panel manufacturer.

### END OF SECTION