## **Blade**

Area of influence: EUROPE

#### Recommended tools



#### What are the recommended parameters?

Thickness of the slab	8 mm	12 mm	20 mm	Diameter of the blade (	mm) 300	350	400	450
Feed speed (m/min)	1	0,9	0,8	Rotation speed (rpm)	2200 - 2500	1900 - 2200	1700 - 1900	1500 - 1700
Speed at the exit (m/min)	0,5	0,4	0,3					
Plunge speed (m/min)	0,2	0,2	0,2					
Speed cutting 45° (m/min)	0,5	0,5	0,4					

### Requirements of my machine



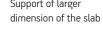
Cooling water flow













Blade depth 3 to 5 mm on the cutting bed

## Where can I get these tools?

#### WODIAM Italdiamant Konig Dongsin A) In the Cosentino A) In the Cosentino Center of A) In the Cosentino A) In the Cosentino Center of each countrys Center of each country each country Center of each country B) By the authorized B) By the authorized dealer in B) By the authorized B) By the authorized dealer in your area your area dealer in your area dealer in your area C) Sales contact: info@koni-bg.com Quality High Medium Poor DEKTON® Maximum feed speed 0,5 m/s 2 m/s 1 m/s

## **Drill** bit

#### Recommended tools

#### **ADW Dektool**

Available in ø10, 15, 20, 25, 35, 40, 45 y 50 mm



#### Solstone HI Speed

Available in ø10, 12, 16, 22, 25, 38, 40, 50, 55, 60, 65, 70, 80, 90 y 100 mm



#### ADI

Available in ø10, 15, 20, 25, 35, 40, 45 y 50 mm



### What are the recommended parameters?

Rotation speed (rpm)

4000

#### Requirements of my machine





Well-leveled bed support



Support of larger dimension of the slab



Water flow focused on the cutting area

## Where can I get these tools?

ADW Solstone ADI

A) In the Cosentino Center of each country

B) By the authorized dealer in your area

A) By the authorized dealer in your area

A) By the authorized dealer in your area



Quality







Speed

High

Medium

Poor

# Finger bit

#### Recommended tools









### What are the recommended parameters?

Thickness of the slab	8 mm	12 mm	20 mm	Thickness of the slab	8mm	12mm	20mm
Feed speed (mm/min)	200	190	180	Rotation speed (rpm)	4500	4500	4500
Speed at the exit (mm/min)	70	70	70	Rotation speed milling tool (rpm)	6000 - 7500	6000 - 7500	6000 - 7500

## Requirements of my machine



Cooling water flow focused on the cutting area



Sharpen the tool before each real job



Well-leveled bed support



Support of larger dimension of the slab

## Where can I get these tools?

Italdiamant	ADW	Dongsin	ADI
A) In the Cosentino Center of	A) In the Cosentino Center	B) By the authorized	A) In the Cosentino Center
each country	of each country	dealer in your area	of each country
B) By the authorized dealer in	B) By the authorized dealer		B) By the authorized
your area	in your area		dealer in your area





## **Manual Cutter Blade**

#### Recommended tools





## Italdiamant Continuos RIM

Available in 125 mm





#### KGS Red K835

Available in 115 y 125 mm



Feed Speed	
Quality	

#### What are the recommended parameters?

Diameter of the blade (mm)	115	125	180
Rotation speed* (rpm)	11000 - 12000	11000 - 12000	11000- 12000

<sup>\*</sup> The feed speed should be adjusted according to the type of machine and the thickness of the material. Larger thickness will require reduce the feed speed.

#### Requirements of my machine



Cooling water flow focused on the cutting area



Well-leveled bed support



Support of larger dimension of the slab



Sharpen the diamond before each real job



Blade depth 3 to 5 mm on the cutting bed

## Where can I get these tools?

ADW Italdiamant KGS

A) In the Cosentino Center of each country

A) By the authorized dealer in your area

A) By the authorized dealer in your area

B) By the authorized dealer in your area

A) By the authorized dealer in your area



 Quality
 High
 Medium
 Poor

 Feed Speed
 High
 Medium
 Poor

## **Adhesive**

#### Recommended tools









### What are the recommended parameters?

Drying time (minimum) \*\*

30-150

Initial waste (cm)

5-10

### Requirements of my machine



Apply with a gun and disposable mouthpiece



The pieces must be previously clean and dry



Slots in the edges to improve adhesion

### Where can I get these tools?

#### Tenax

- A) In the Cosentino Center of each country
- B) By the authorized dealer in your area

## Integra adhesives

- A) By the authorized dealer in your area
- B) Sales contact:

contact@integra-adhesives.com

#### Akemi

A) By the authorized dealer in your area



Quality

**Drying Time** 

High

30 min

• 1

Medium

Poor

90 min

150 min